H2034 ASSEMBLY INSTRUCTIONS

Step 1 For bed frames with reversible headboard brackets only:
Mount HEADBOARD BRACKETS to SHOULDER RIVETS at end of side rails. Secure tightly with NUT and short BOLT. Bracket may be reversed to accommodate wide headboards. See Figure 1.

Step 2 Slide END CAPS onto side rails. Swing out CROSS ARMS to 90 degrees. See Figure 2.
WARNING: End caps must be placed over sharp corners of side rails to avoid serious injury.

Step 3 Determine the desired bed size (Twin or Full). Overlap CROSS ARMS and position SHOULDER RIVETS into proper keyholes as shown in Figure 2. Pull CROSS ARMS apart to lock in position.
Note: Both rivet heads must engage in keyhole slots.

Step 4 Assemble CENTER CROSS ARMS as directed in Step 3.
Slide CENTER CROSS ARM ASSEMBLY in position so that cross arm holes line up with holes in SIDE RAIL and tabs of LEGS fit over SIDE RAILS. Attach with NUTS and BOLTS as shown in Figure 3.

Step 5 Install foot attachments as shown in Figure 4. METAL RINGS should be used on corner GLIDES. It may be necessary to tap PLASTIC SOCKETS into place.

WARNING: When attaching this frame to a headboard with narrow posts, it is recommended that any excess bolt be cut off after attachment. See figure below.