

# ASSEMBLY

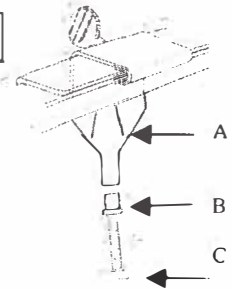
## INSTRUCTIONS 9LQKW

**PARTS LIST:**  
 2 ANGLE IRON PCS  
 3 E-CLAMPS W/ 3 THUMBSCREWS  
 3 NYLON THREADED SOCKETS  
 3 THREADED GLIDES  
 6 STEEL INSERTS  
 6 STEEL GLIDES  
 1 BAG W/2 NUTS & 2 BOLTS  
 2 END CAPS (supplied only on 9LQKW)

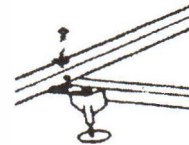
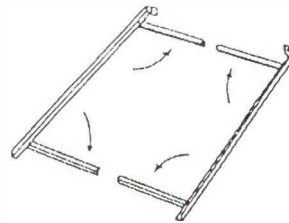
### 9 LEG QUEEN & KING WATER BED FRAMES

1. Assemble 3 E-CLAMPS by inserting the nylon threaded sockets (B) into each leg (A) of the E-CLAMP. Screw threaded glides (C) into each leg turning glide clockwise. Screw in leaving approximately an inch of the glide under the socket.
2. Swing out the 4 cross rails which are riveted to the side rails to a 90° angle.

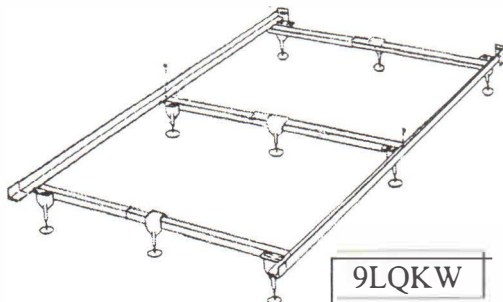
Example A



3. Line up bed frame headboard brackets with the holes in headboard and bolt securely. (Do the same with the footboard end if frame has footboard brackets).
4. Slide one of the clamps provided on to the over lapping section of the front cross rails. Fit thumbscrews into the clamps, tighten. (See example A) Repeat again on the back cross rails.
5. Assemble the cross center support by attaching one of the 41 1/2" pieces of angle iron in the middle hole in the side rail with the nut and bolt. Repeat on the other side. Line up the 2 pieces of angle the same as the top and bottom cross pieces; connect with the last E-Clamp assembly.



6. Loosen the treaded glides until they touch the floor by turning counter-clockwise.



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