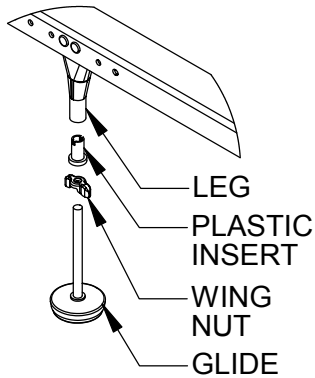


10061 ASSEMBLY INSTRUCTIONS

Figure 1



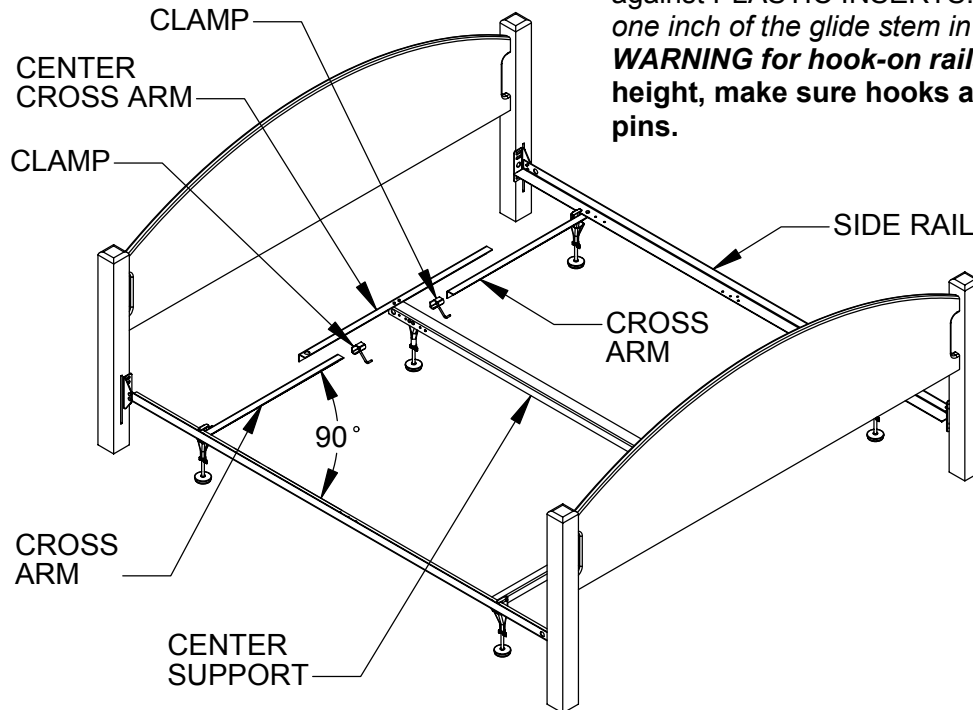
Step 1: Tap PLASTIC INSERTS into LEGS of bed frame. With flat surface up, screw WING NUTS onto GLIDES. Thread GLIDES into the PLASTIC INSERTS. See Figure 1.

Step 2: Turn CENTER SUPPORT over with legs facing up. Attach CENTER CROSS ARM by inserting RIVET "A" into NOTCH "A" then pivot so RIVET "B" locks into NOTCH "B" as shown in Figure 2. Repeat with both CENTER CROSS ARMS.

Step 3: Attach SIDE RAILS to headboard and footboard. If installing hook-on rails, make sure that hook-on brackets grip the post pins. If installing bolt-on rails, make sure that all nuts and bolts are securely tightened. Swing CROSS ARMS out 90 degrees. Loosely thread L-SCREWS into CLAMPS and slide onto CROSS ARMS as shown in Figure 3. Place assembled CENTER SUPPORT in the center of the bed.

Step 4: Slide CLAMPS onto overlapped CROSS ARMS. Position CLAMPS one inch from edge of LOWER CROSS ARMS as shown in Figure 4. Tighten all L-SCREWS.

Figure 3



Step 5: Adjust height of GLIDES so that they touch the floor. Lock GLIDES in place by turning WING NUTS tight against PLASTIC INSERTS. *Note: There must be at least one inch of the glide stem in the plastic insert.*

WARNING for hook-on rails: After adjusting glide height, make sure hooks are securely gripping post pins.

Figure 2

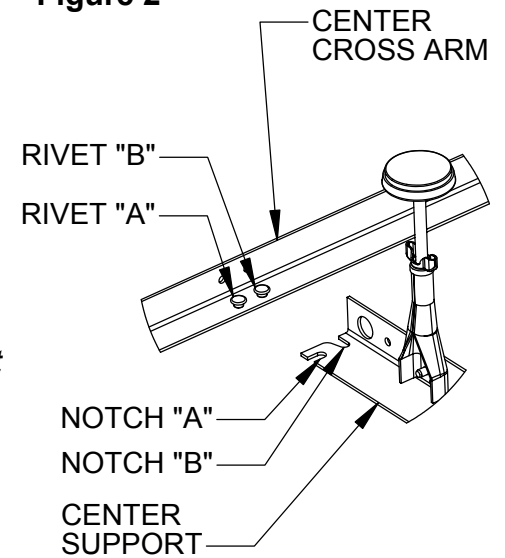


Figure 4

