

81-1 ASSEMBLY INSTRUCTIONS

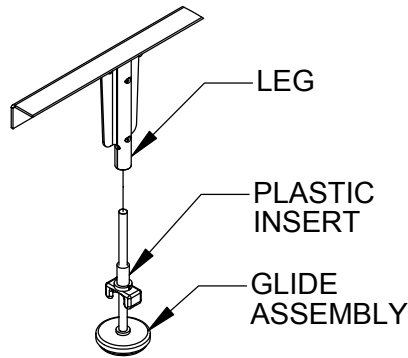


FIGURE 1

Step 1: Tap GLIDE ASSEMBLY into LEG until PLASTIC INSERT is fully seated. See Figure 1.

Step 2: Attach SIDE RAILS to headboard and footboard. If installing hook-on rails, make sure that the hook-on brackets grip the post pins. If installing bolt-on rails, make sure all nuts and bolts are securely tightened.

Step 3: Swing out CROSS ARMS and slide CLAMP onto SHORT CROSS ARM as shown in Figure 2.

Step 4: Overlap cross arms with the SHORT CROSS ARM on top of the LONG CROSS ARM.

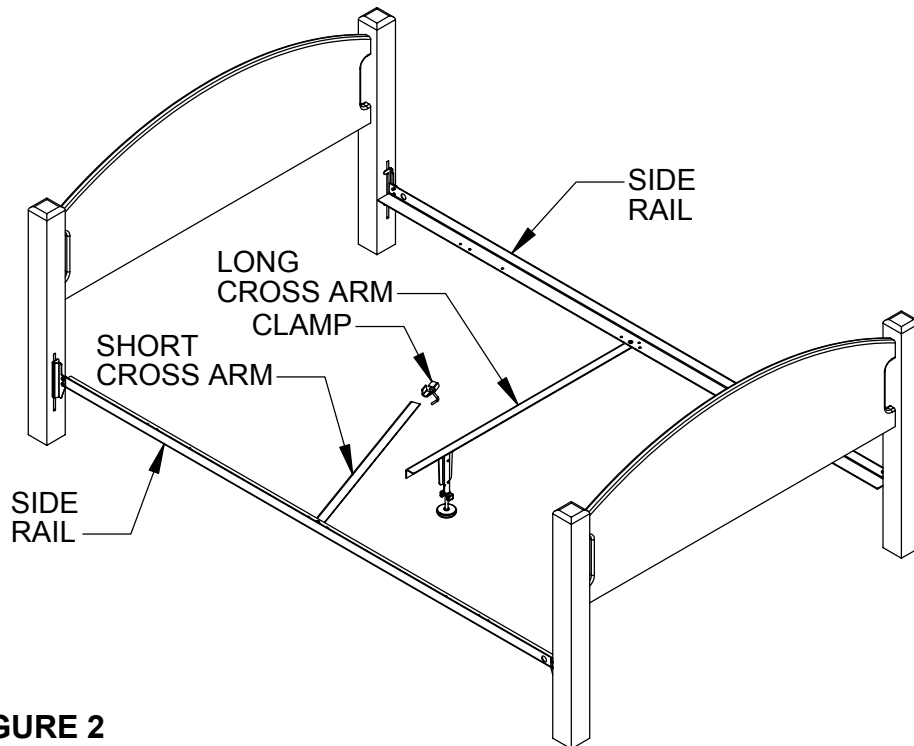


FIGURE 2

Step 5: Slide clamp onto overlapped cross arms. Position CLAMP one inch from the end of the LONG CROSS ARM and tighten. See Figure 3.

Step 6: After the unit has been fully assembled and secured, adjust glide height to clear the floor or carpet surface by 1/8 inch. Lock glides in place by turning wing nuts tight against the plastic inserts.

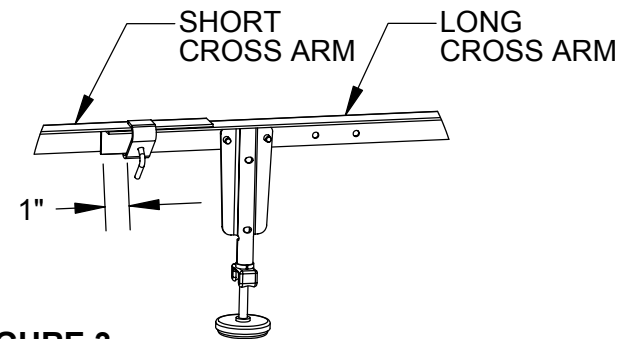


FIGURE 3

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DO NOT SCALE DRAWING SHEET 1 OF 1